## LACKEBY





### LACKEBY ROTO-SIEVE® DRUM SCREEN



# When high performance, low costs and simplicity is the priority

Lackeby Roto-Sieve® drum screen is a high-end internally fed, self cleaning, inclined drum screen. The drum screen can be used in many wastewater treatment applications where high efficient particle seperation is needed. The self-cleaning design is proven to deliver excellent performance. With over 4,500 units installed globally, the Lackeby Roto-Sieve® drum screens's unsurpassed quality, innovation and reliability are well known worldwide.

## Water and wastewater applications

- Primary screening
- Fine screening prior to membranes
- Septic screening
- Sludge screening
- Sludge thickening
- Reject water screening

#### Industrial applications

- Poultry, meat, and fish processing
- Fruit and vegetable processing
- Pulp and paper
- Beverage (beer, wine, juice)
- Dairy
- Fiberglass
- Recycling (plastic and metal)
- Biogas sludge screening



#### High performance

- High degree of separation due to perforated drum and pressureless separation.
- No need for upstream screening before the well designed drum screen
- No vertical or slotted seals of any kind that would result in pass through – all flow must pass through a perforated hole to reach the downstream process.
- High capacity and high capture rate with a small footprint.

#### Low costs

- Life time of screen is normally more than 20 years
- Low degree of maintenance due to self-cleaning design.
- Few moving wear parts which are accessable without cranes or any other lifting devices.
- Low energy consumption.
- Low spray water consumption ensures large water savings, compared with competing products.

#### Design simplicities

- Lowest number of moving parts of any drum screen on the market today.
- The advanced carbon fiber polychain drive system eliminates the need for trunnion wheels. This significantly lowers required maintenance and improves reliability.
- Low degree of maintenance due to self-cleaning design.
- No chains of any kind results in less maintenance issues. No need for automatic oilers.
- Easy access for full visual inspection due to plastic covers with low weight on all access points.



## Made in Sweden since 1965.

Lackeby Products AB has more than 50 years of experience in designing and manufacturing the Lackeby Roto-Sieve® drum screen. We will continue our efforts to provide the global market the best high-performance drum screen program.

More than 4,500 Lackeby Roto-Sieve<sup>®</sup> drum screens have been supplied to both industrial and municipal plants worldwide.



#### **Technical data**

		RS 11	RS 22	RS 24	RS 36	RS 48	RS 412	RS 416
Max capacity	l/s	9	32	95	135	207	290	435
Perforation	mm	0,6-10,0	0,6-10,0	0,8-10,0	0,8-10,0	0,8-10,0	1,0-10,0	1,0-10,0
Sound intensity at 1m	dBA	<70	<70	<70	<70	<70	<70	<70
Length	mm	1210	1820	2815	2900	2950	3930	4950
Width	mm	600	960	960	1250	1600	1600	1600
Height	mm	1020	1445	1550	1950	2330	2395	2500
Net weight	kg	115	230	320	570	880	1205	1350
Working load 1)	kg	135	260	350	615	1090	1440	1610
Gross weight	kg	165	350	500	710	1020	1300	1470
Length (crate)	mm	1550	2100	3100	3150	3180	4120	5140
Width (crate)	mm	850	1200	1200	1500	1850	1650	1650
Height (crate)	mm	1380	1700	1800	2200	2600	2535	2640
Transport volume incl. crate	m³	1,8	4,3	6,7	10,4	15,3	17,2	22,4
Drive motor, rated power	kW	0,25	0,37	0,37	0,55	1,1	1,1	1,1
Drive motor, rated current	A	1,32 / 0,76	1,89 / 1,09	1,89 / 1,09	2,44 / 1,41	4,19 / 2,42	4,19 / 2,42	4,19 / 2,42
Inlet pipe	ext. Ø mm	124	250	250	300	404	506	606
Outlet pipe	ext. Ø mm	150	250	400	500	500	604	704
Overflow outlet pipe	ext. Ø mm	-	200	200	250	404	404	404
Spray header conn.		G ¾"	R1"	R1"	R1"	R1"	R1"	R1"
Recommended spray water p		4-6	4-6	4-6	4-6	4-6	4-6	4-6
Spray water consumption at 4		23	22	49	36	32	51	70

1) Static weight with drum filled water to the overflow level.

Lackeby Products AB has more than 50 years of experience in designing and manufacturing high performance products for resource-efficient heat recovery and wastewater recycling. In our production facilities in Sweden we have made thousands of products for the toughest environments world wide. We are well known for our ability to customize products to each customer's unique requirements. Our products are characterized by reliability, have long life cycles and are easy to maintain. This makes Lackeby Products AB to a trusted partner and supplier of products with extensive knowledge for plant upgrading or new plant constructions, were quality and performance are to be guaranteed.



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